



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB072610-H-00
Job Sheet 190140



Part No: RB072610-H-00

Job Qty: 1 pcs

Part Name: Ground Handling Wheels, Universal (Hydraulic)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/5/19

Job Tracking No:

Due Date: 2/21/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RB072610-H00 Rev. 5 IPP Rev. A 18.06.07 new issue DP Verify DD

Ship Via:

DAS
03
9-68

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs	2/21/19	0.00	0.00	0.00	Purchasing - 1		FEB 20 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	1 pcs	2/21/19	0.00	0.00	0.00	Packaging 2 - 1 - B4B		FEB 20 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S154908



Part: RB072610-H-00

Job No: 190140

Serial No/Batch: S154908

Revision: 4

Inspector:

Exp Date:

Instructions:

Date: 02/20/19

Plex 2/19/19 2:36 PM Dart.Hadley.Shannon

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 6	1 pcs	2/21/19	0.00 0.00	QC 6 - 42	
					QC 6 - 9	PD 19-02-25
					QC 6 - 68	
					QC 6 - 61	
121	Small Fab - 2 - B4B	1 pcs	2/21/19	0.00 1.00	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	MLL
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
122	QC 5	1 pcs	2/21/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 42	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	DAS FEB 26 2019 66 9-85
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
130	Packaging 3-1 - Stock - B4B	1 pcs	2/21/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	DAS 21 9-85
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	FEB 26 2019
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	

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				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - FG	1 pcs	2/21/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - FG - 53

DAS

21

3-22

FEB 26 2019

Part Op **100** - Purchasing - Issue P/O: _____ MANUFACTURE RB072610-H-00 AS PER DWG Supplier: METEC Certificate
 Descriptions: of conformity is required ***NOTE*** One set includes two assemblies.

110 - Receive & Inspect for Damage & Mat'l Certs

120 - QC6- All purchased or subcontracted products

121 - Small Fab - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 as per DWG. Deburr. 3-Rivet placard 4-Install labels

122 - QC5- Inspect part completeness to step on W/O

130 - QC5- Inspect part completeness to step on W/O - Pack in crate 29"x20"x20" (QTY 2) as per DWG. sheet 1.

NOTE One set includes two assemblies.

140 - QC21- Final Inspection - Work Order Release

PO Details

Metec Metal Technology Inc. (mem001-vc)



PO No: PO041743

Line No: 5

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB072610-H-00P	GROUND HANDLING WHEELS	1 pcs (1 ea)	100-Purchasing	
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	121-Small Fab - 2 - B4B	
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	121-Small Fab - 2 - B4B	
RBD3309-1	Label, Remove Before Flight	2 pcs (2 ea)	121-Small Fab - 2 - B4B	
RBD3309-3	Label, Grease Slides	4 pcs (4 ea)	121-Small Fab - 2 - B4B	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB072610-H-00P	1	0	0
121-Small Fab - 2 - B4B	97524A032	4	466	0
	RB41011	1	416	0
	RBD3309-1	2	14	0
	RBD3309-3	4	8	0

Part Specifications

Specifications could not be found.

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Specifications could not be found.

https://www.plexonline.com/719f411b-71e6-45f2-8192-0b6c3e53c70d/Plexus_Control/Report_Viewer_2.asp?URL=https://www.plexonline.com/719f41... 2/2



Dart Aerospace Ltd.
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Hawkesbury, ON
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Canada

Tel (613) 632-5200

PURCHASE ORDER PO041743



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041743
PO Date: 11/15/18
Due Date: 2/7/19
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Lussier, PatrickPhone:

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Revised.

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	186439	RB072610- H-00P			GROUND HANDLING WHEELS REV 4	Firmed	-	2/7/19	1 pcs	0 pcs	1 pcs	\$3,700.00/pcs	\$3,700.00
							1 X	FEB 05 2019					
2	190137	RB072610- H-00P			GROUND HANDLING WHEELS	Firmed	-	2/7/19	1 pcs	0 pcs	1 pcs	\$3,700.00/pcs	\$3,700.00
							1 X	FEB 05 2019					
3	190138	RB072610- H-00P			GROUND HANDLING WHEELS	Firmed	-	2/7/19	1 pcs	0 pcs	1 pcs	\$3,700.00/pcs	\$3,700.00
							1 X	FEB 05 2019					
4	190139	RB072610- H-00P			GROUND HANDLING WHEELS	Firmed	-	2/21/19	1 pcs	0 pcs	1 pcs	\$3,700.00/pcs	\$3,700.00
							XI	FEB 19 2019					
5	190140	RB072610- H-00P			GROUND HANDLING WHEELS	Firmed	-	2/21/19	1 pcs	0 pcs	1 pcs	\$3,700.00/pcs	\$3,700.00
							XI	FEB 19 2019					
6	186440	RB072610- H-AP			AS350/355 & EC120 SKID TUBE ATTACHMENT	Firmed	-	2/7/19	1 pcs	0 pcs	1 pcs	\$374.60/pcs	\$374.60
							1 X	FEB 05 2019					
7	190141	RB072610- H-AP			AS350/355 & EC120 SKID TUBE ATTACHMENT	Firmed	-	2/7/19	1 pcs	0 pcs	1 pcs	\$374.60/pcs	\$374.60
							1 X	FEB 05 2019					
8	190143	RB072610- H-AP			AS350/355 & EC120 SKID TUBE ATTACHMENT	Firmed	-	2/7/19	1 pcs	0 pcs	1 pcs	\$374.60/pcs	\$374.60
							1 X	FEB 05 2019					

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PURCHASE ORDER

PO041743



Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
9	190145	RB072610-H-AP			AS350/355 & EC120 SKID TUBE ATTACHMENT	Firmed - X1		2/21/19 FEB 19 2019	1 pcs	0 pcs DF	1 pcs	\$374.60/pcs	\$374.60
10	190146	RB072610-H-AP			AS350/355 & EC120 SKID TUBE ATTACHMENT	Firmed - X1		2/21/19 FEB 19 2019	1 pcs	0 pcs DF	1 pcs	\$374.60/pcs	\$374.60

Grand Total: \$20,373.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 2/5/19 11:53 AM dart.Lussier.Patrick

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Canada

Shipment No: 24674
Shipment Date: 13-Feb-2019
Ship Via: Pick up at METEC
Order Number: 3183
Order Date: 11/15/18

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO041743 Rev3
Terms: Net 60 Days

----- Quantity -----								Job
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Number</u>
1	2	2	0	0	EA	DART-RB072610-H-00P Ground Handling Wheels, dwg # RB072610-H-00 Rev.4	4	3183-01
2	2	2	0	0	EA	DART-RB072610-H-AP AS350/355 & EC120 Skid Tube Attachment	5	3183-02

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0
Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
2 ✓	DART-RB072610-H-00P ✓	Ground Handling Wheels	4	41743 ✓
2 ✓	DART-RB072610-H-AP ✓	AS350/355 & EC120 Skid Tube Attachment	5	41743 ✓

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.


Joey Agostinucci

Vankleek Hill, February 13, 2019